SE-40 upside-down and resting on its transformers with circuit board folded backwards with towel as a cushion.



In order to not stress all of the board’s cable harness connections the board can be “hinged” to the rear and supported by a towel. Note the “in the way” power switch wires to the right and green LED above. This is the side where all of a component’s solder is sucked out. Only when the holes have been sucked dry can the component be coaxed out then the replacement inserted. You just need to avoid damage to the copper foil by applying too much heat for too long and/or being too aggressive with removal. You may find it’s best to add some new solder to the area before using the sucker.